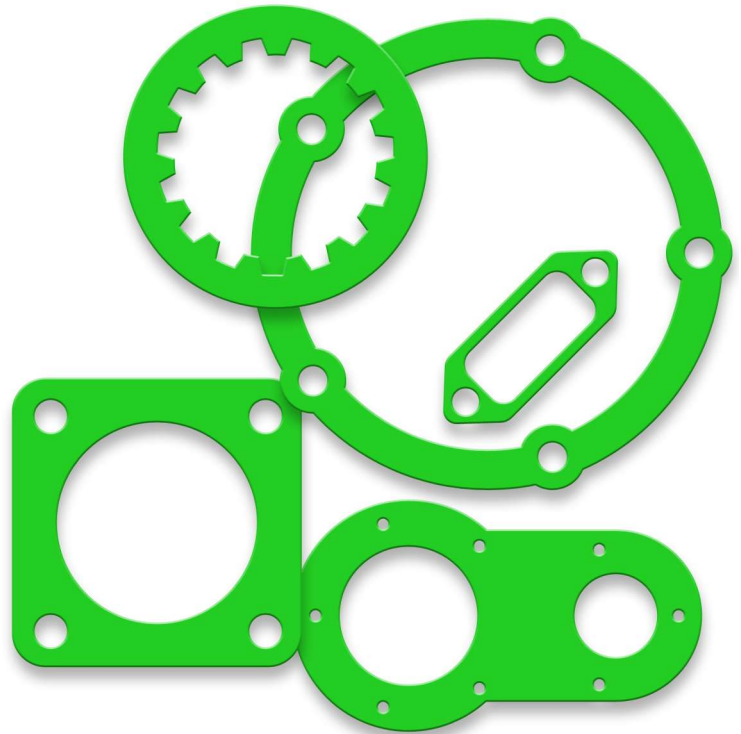


Die Cut Tolerances for Sponge Rubber Sheet

DRAWING DIMENSION (INCHES)	MATERIAL THICKNESS		
	UP TO .125 TOLERANCE	.126 TO .25 TOLERANCE	.26 TO .50 TOLERANCE
0.00 - 0.50	+/- .032	+/- .032	+/- .040
0.51 - 0.99	+/- .032	+/- .032	+/- .040
1.00 - 6.30	+/- .040	+/- .040	+/- .050
6.31 & up - multiply by	.01	.01	.01

Sponge Rubber Die Cut Tolerances are from Rubber Manufacturers Association Table 35, BL2. Somewhat better results can be expected when PSA is applied to expanded cellular materials.

RubberMill's steel rule cutting dies are manufactured utilizing computer assisted design to meet customer specifications.



Disclaimer: The information contained in this document is to be used as a guide only. RubberMill cannot guarantee the accuracy, or be held responsible for the information's end use.